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ENGINEERING CHANGE REQUEST

ECR 159

Date Opened:	2/12/21 4:40 PM	Requested By:	Becker, Jacob
Type:	Drawing/Pattern Change	Responsible Engineer:	Fuentes, Roberto
Priority:	High	Requester*:	Becker, Jacob
Status:	Under Review	ECR Lead*:	Drouin, Steven
Reason:	replace cutter body 646.9704 with cutter body 646.9701	DE Approver*:	Gardiner, Jason
Expense:	350	ECR Lead*:	Becker, Jacob
Target Date:			
Execution Date:			
ECR Approval No:			
RE (R&D):		**BRIEF DESCRIPTION**:	647.1400 E, Cutter Assy, CKK Various
Status Note:		DESCRIPTION/ ADR CONTENT**:	647.1401 calls out the incorrect cutter body 646.9704. Conclusion: 646.9704 replaced with 646.9701 Cutter Sub Assy to 647.1401 Cutter Assy (Upper).

CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
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PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
647.1401		On hold	Upper Cutter Assembly	Sub-assembly	647.1401 647.1401		

INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
647.1401		9 Rework Stock - DART	0 *	0 Update Jobs only when drawing approved

ACCOUNTING JOBS

Accounting Job No	Type	Group	Status
SE CAD 64773XX	Sustain Engineering		Active

EFFECTS

Effect Group	Effects
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required (647.1400)
3. ECR Lead Assessment - Status During ECR	UR - Full Under Review
4. Production Type	In-house production
5A. ECR Lead Assessment - MINOR Changes	Correction of drawing errors